



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3641-1

Job Sheet 175775



Part No: D3641-1

Job Qty: 6 ea

Part Name: Cover



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG D3641 REV C IPP Rev:A New Issue 07-07-20 JLM Verified By:EC IPP Rev:B ECN 1050 rev.b as per dwg 08-01-10 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		4/23/18	0.00	0.00	Start Up Waterjet		SC 18/04/20
100	Waterjet	6 pcs		4/23/18	0.00	0.49	Waterjet1		SC 18/04/20
110	QC	6 pcs		4/23/18	0.00	0.00	QC2 Waterjet-2		SC 18/04/20
120	QC	6 pcs		4/23/18	0.00	0.00	QC8-3		38
130	Brake NC	6 pcs		4/23/18	0.06	0.42	Brake NC 1		38 DAS 9-88
140	QC	6 pcs		4/23/18	0.00	0.00	QC5		38
150	HandFinish	6 pcs		4/24/18	0.00	0.35	HandFinish1		38 DAS 9-88
160	QC	6 pcs		4/24/18	0.00	0.00	QC7-2		38
170	Packaging	6 pcs		4/24/18	0.00	0.00	Packaging3-1		JUN 01 2018
180	QC21-SA	6 Ea		4/24/18	0.00	0.00	QC21		DAS 21 JUN 04 2018 9-88

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H32S.032	5052-H32 .032 Sheet	4.7922 sf (.7987 ea)	90-Start up Operation	

135016

5038529

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M5052H32S.032	5	43	0

Part Specifications

Specifications could not be found.

Plex 4/10/18 2:20 PM Dart.Gagnon.Michelle



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Container No: S063380



Part: D3641-1

Job No: 175775

Serial No/Batch: S063380

Revision:

Inspector:

Date: 04/20/18

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DART AEROSPACE LTD		Work Order: 175775
Description: Cover		Part Number: D3641-1
Inspection Dwg: D3641	Rev: C	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.191	+0.005/-0.001	0,193	1		VSC-01	
0.191	+/-0.010	0,196	1			
0.37	+/-0.030	0,38	1			
0.54	+/-0.030	0,55	1			
0.69	+/-0.030	0,70	1			
11.86	+/-0.030	11,87	1			
12.22	+/-0.030	12,23	1			
23.37	+/-0.030	23,38	1			
23.54	+/-0.030	23,55	1			
23.69	+/-0.030	23,69	1			
24.06	+/-0.030	24,07	1			
0.50	+/-0.030	0,51	1			
4.28	+/-0.030	4,29	1			
4.78	+/-0.030	4,79	1			
0.032	+/-0.010	0,030	1			

Measured by: SC	Audited by: DAS 38	Preliminary Approval:
Date: 18/04/20	Date: APR 26 2018	Date:

Rev	Date	Change	Revised by	Approved
A	09.09.15	New Issue	KJ	
B	12.03.08	Dwg Rev updated	KJ	